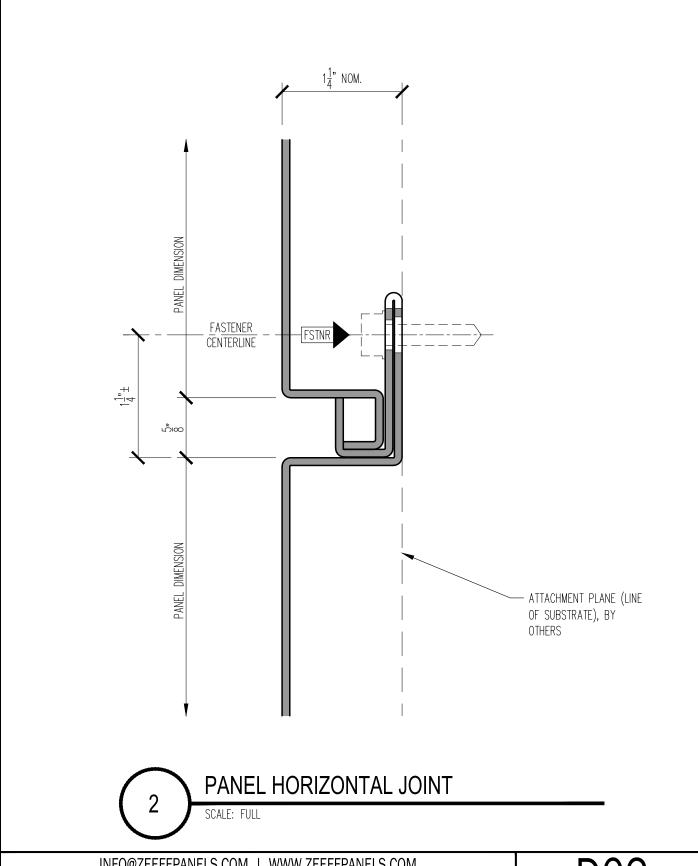




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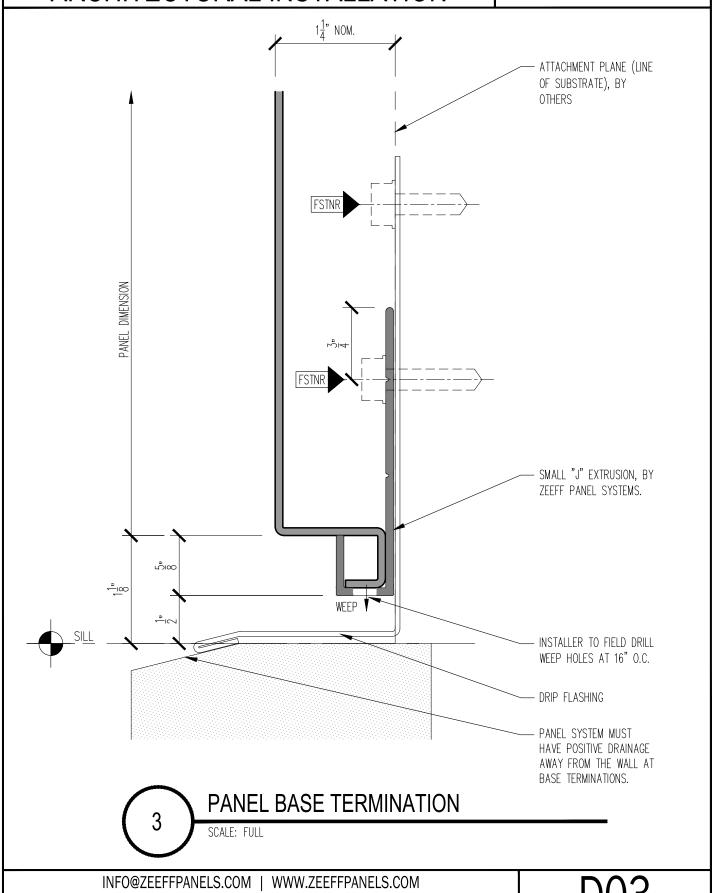
FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1





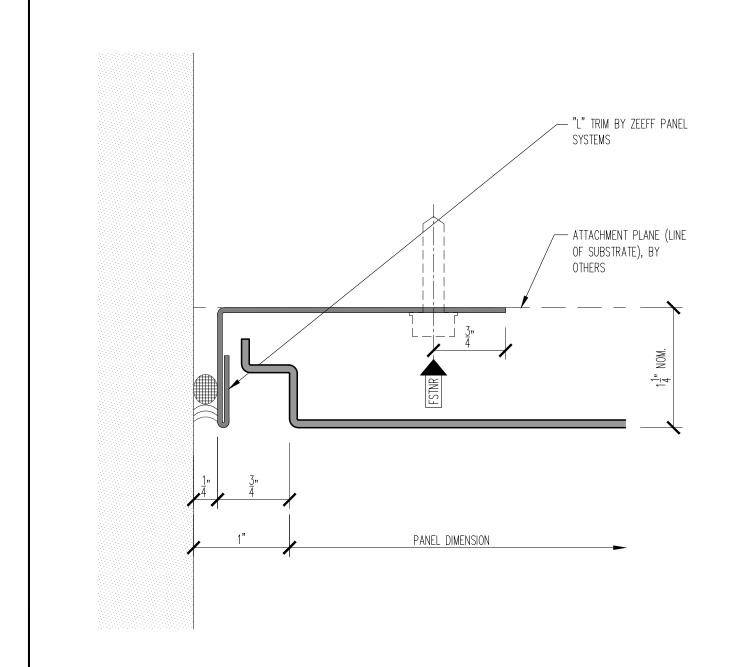
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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1



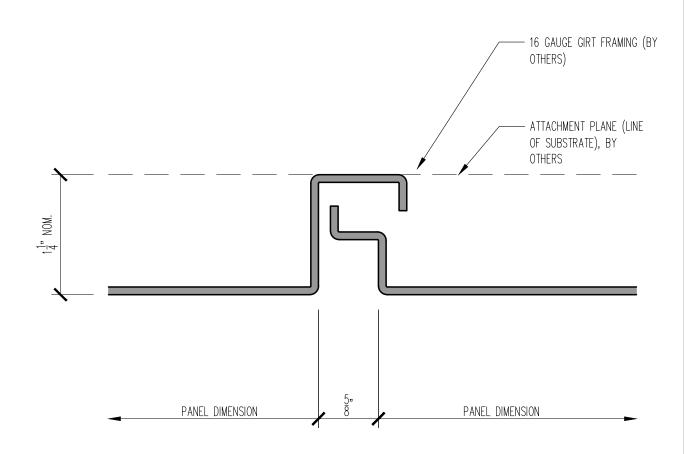




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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1



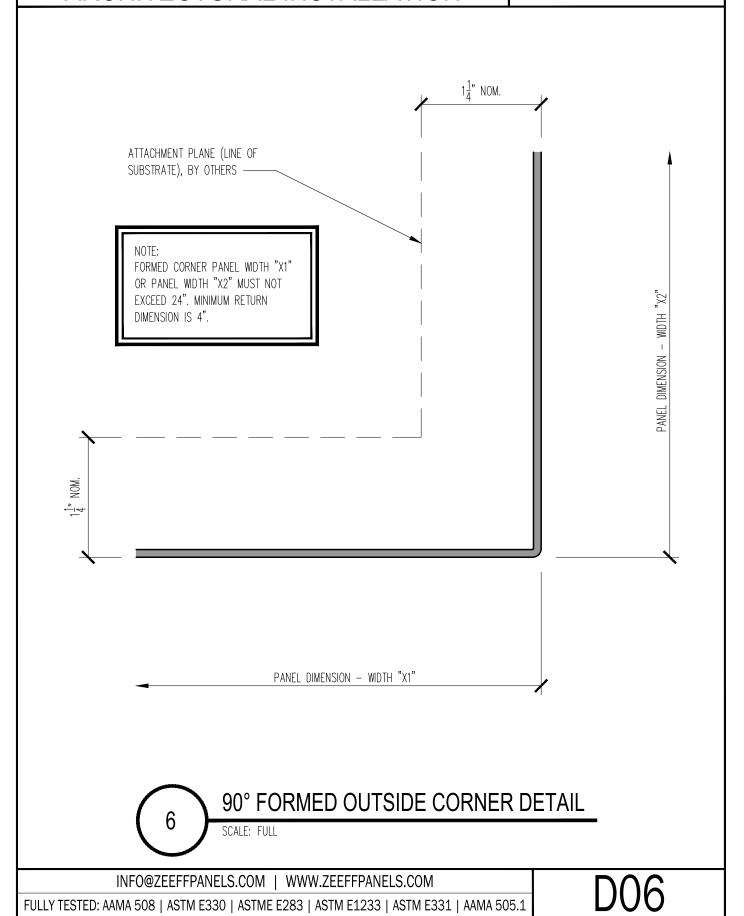




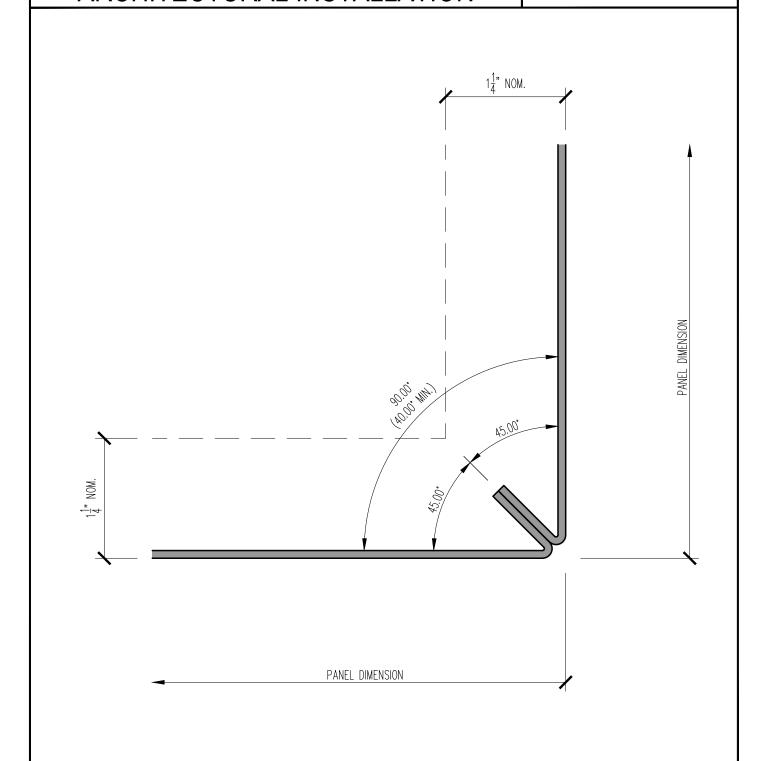
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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1







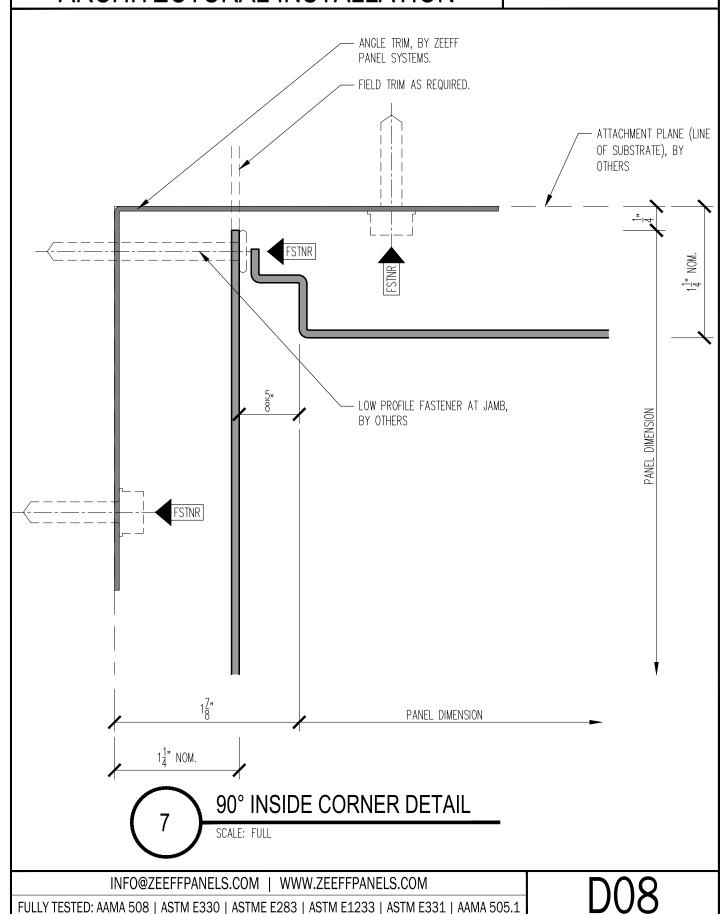




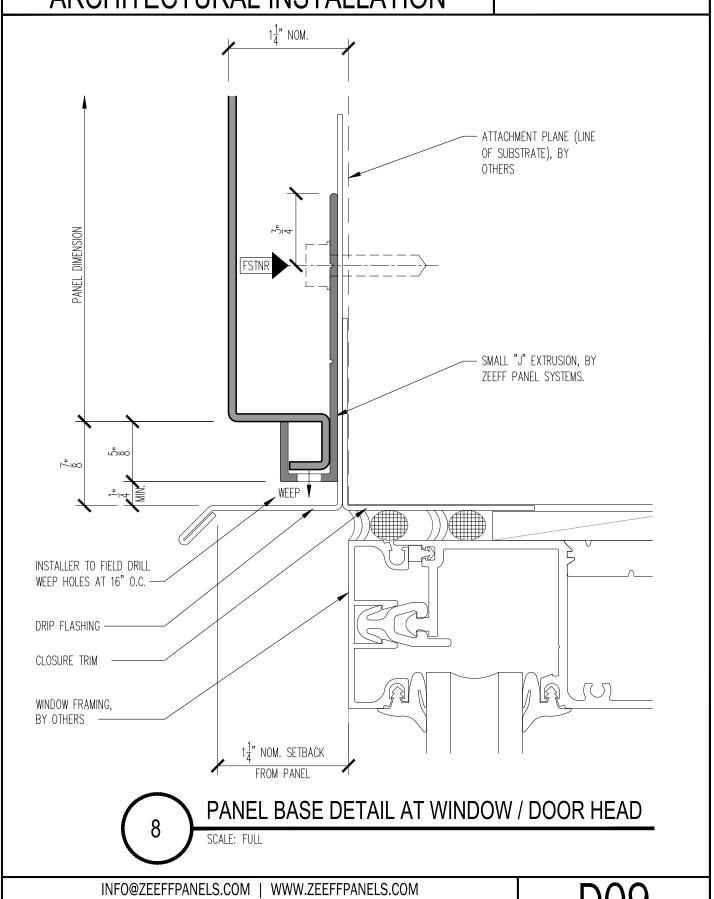
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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1



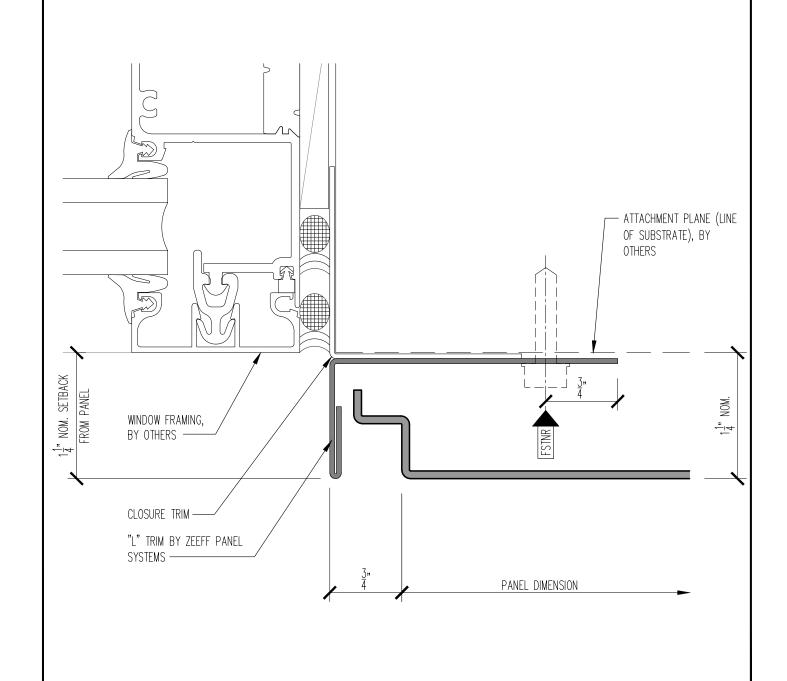






FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1



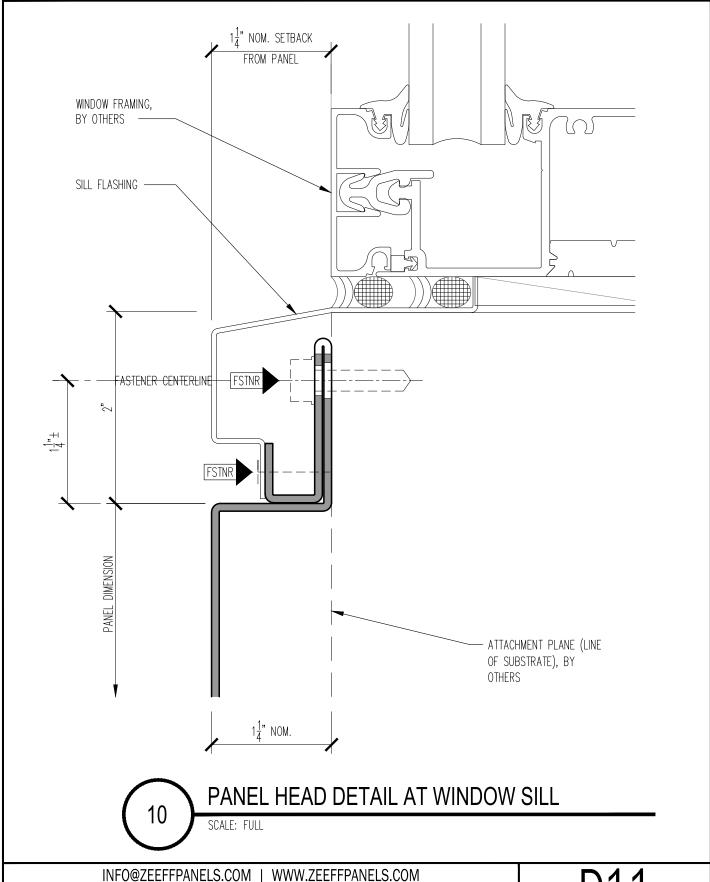


9 PANEL JAMB DETAIL AT WINDOW / DOOR JAMB
SCALE: FULL

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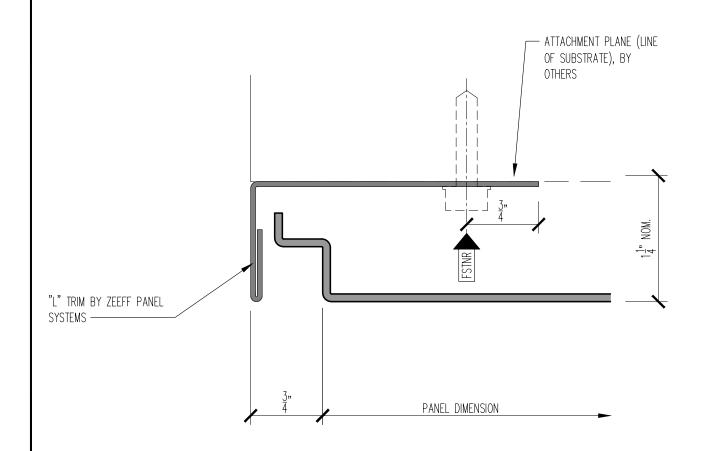
FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1





FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1



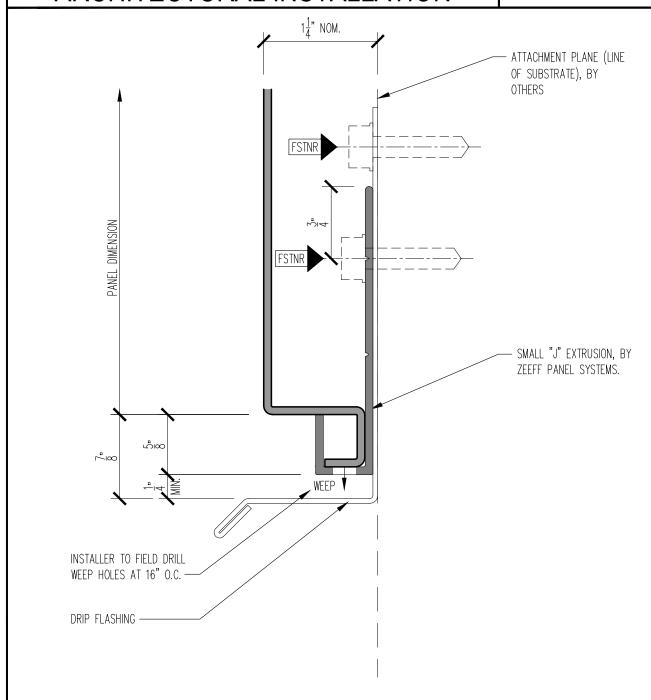


PANEL JAMB TERMINATION AT END WALL
SCALE: FULL

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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1



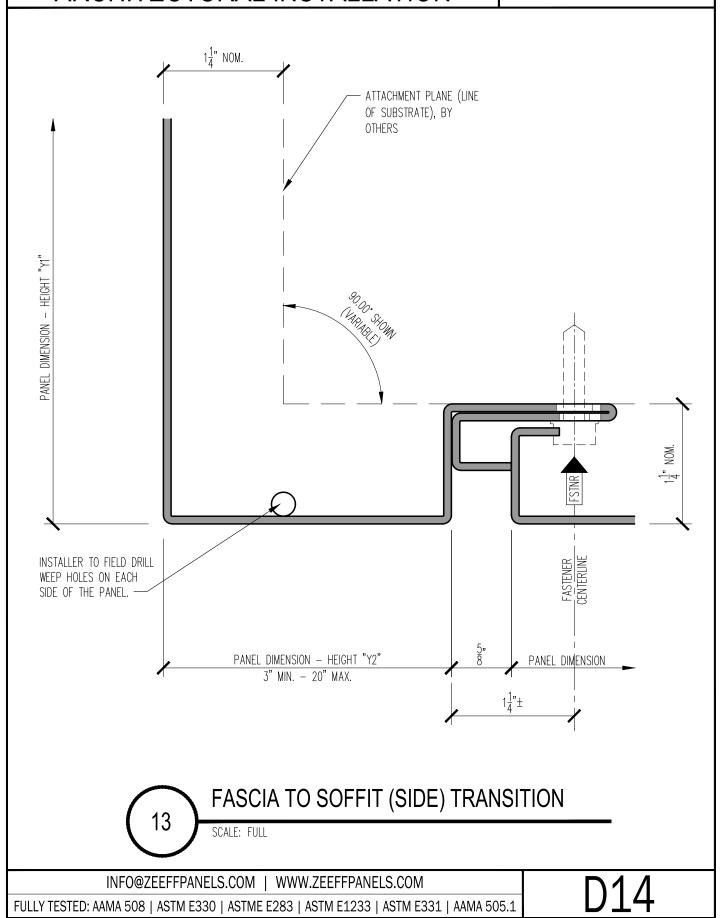




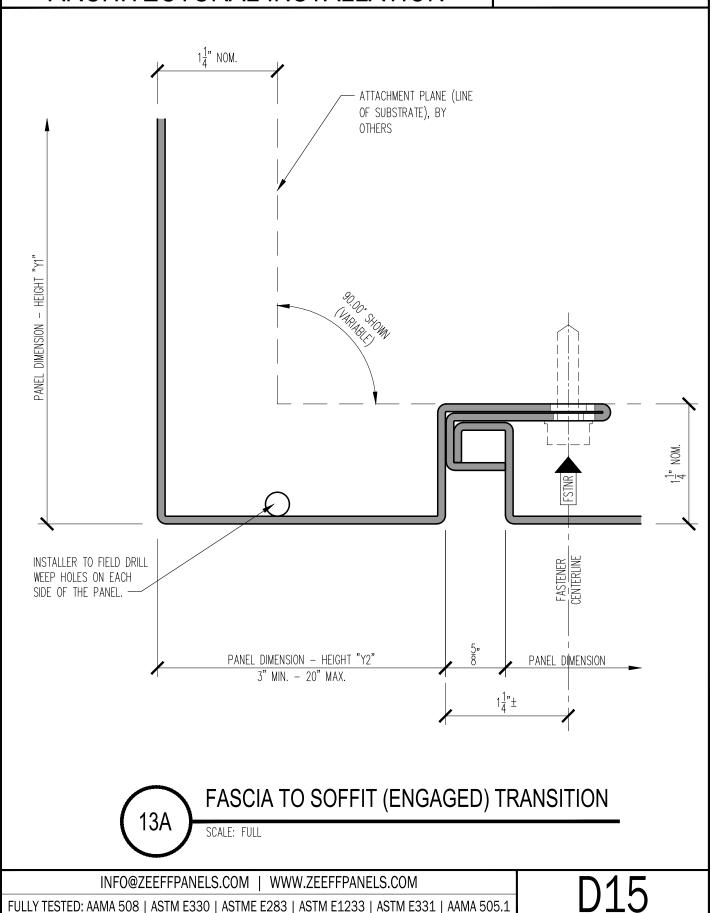
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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1

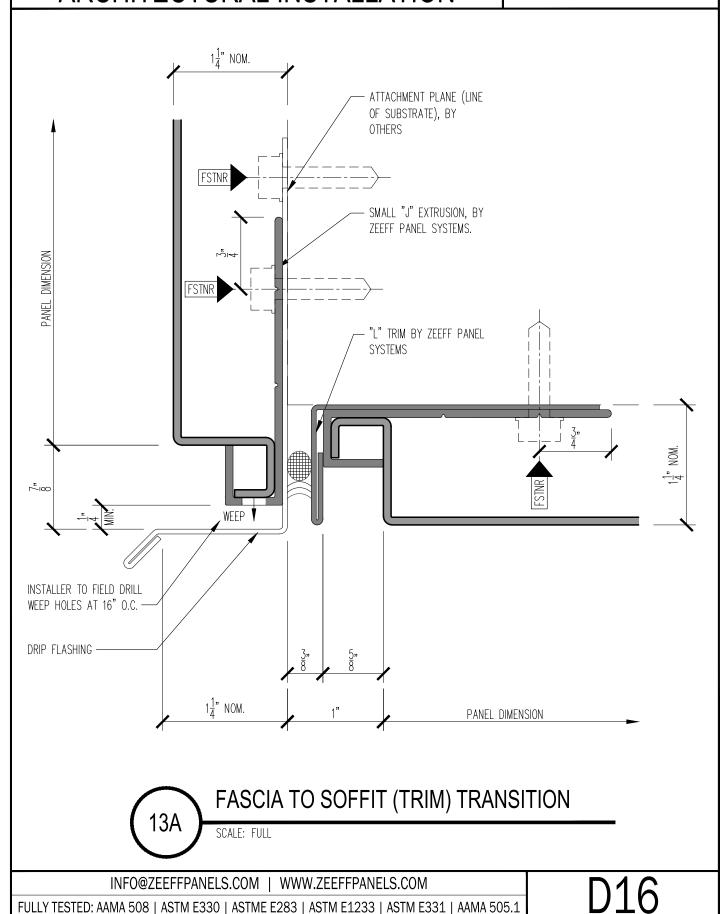




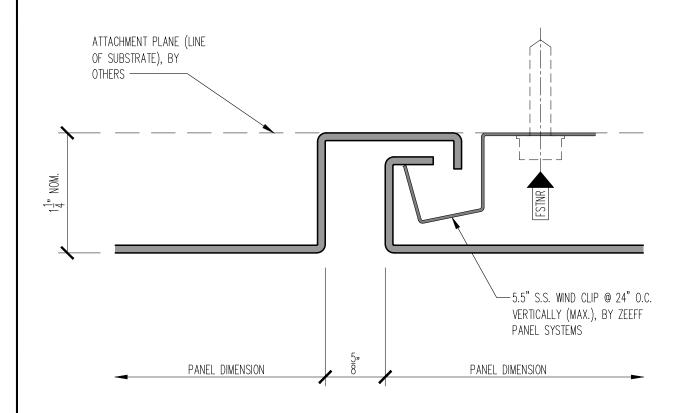












PANEL VERTICAL JOINT FOR PANELS OVER 48" TALL

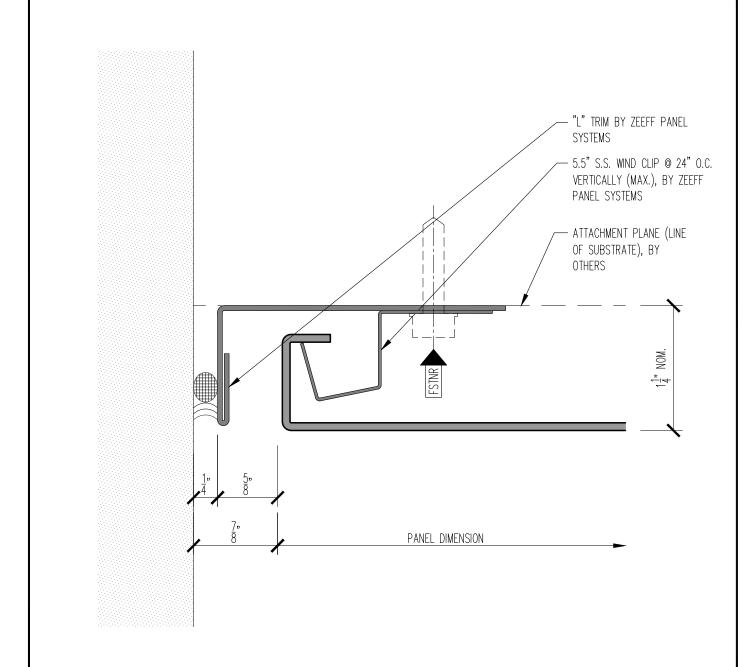
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14

SCALE: FULL

FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1







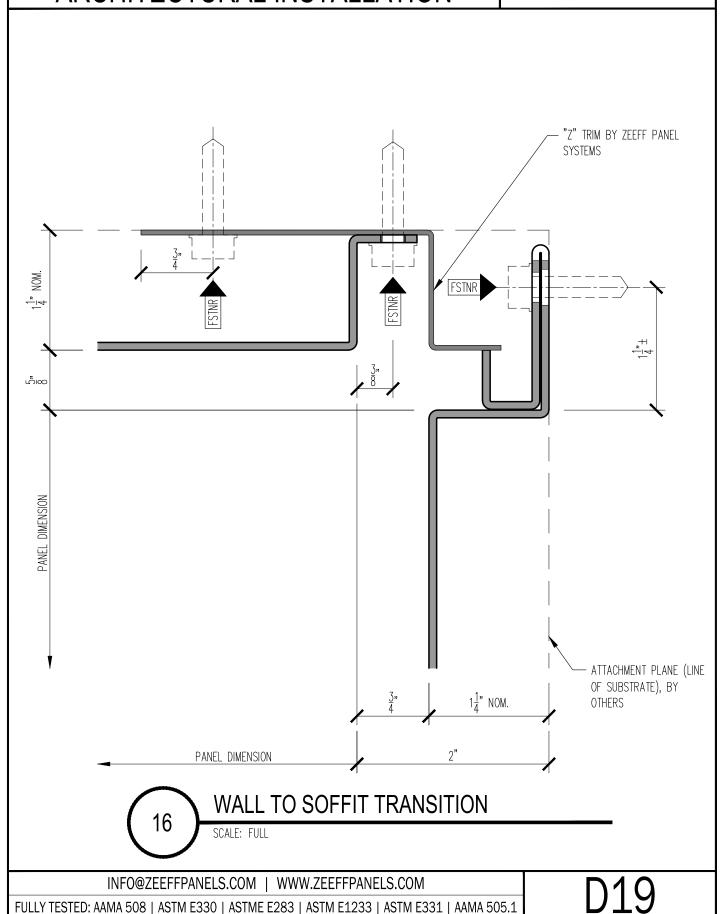
PANEL JAMB TERMINATION FOR PANELS OVER 48" TALL

SCALE: FULL

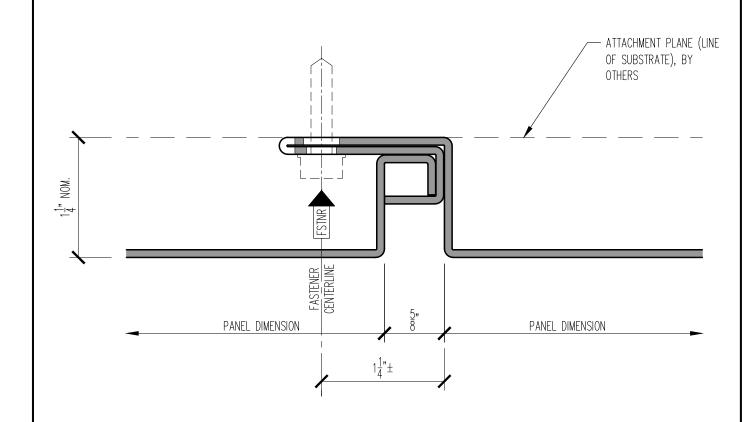
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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1











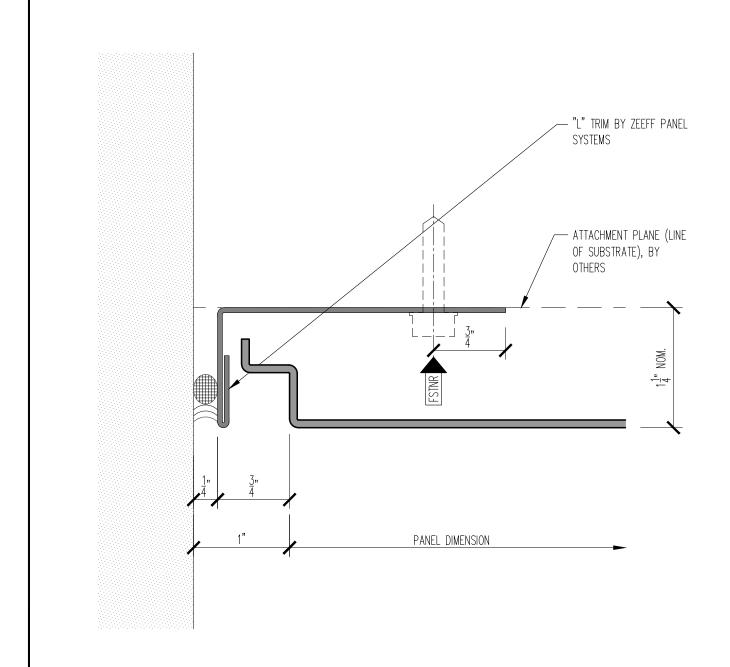
SOFFIT PANEL HORIZONTAL JOINT

SCALE: FULL

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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1







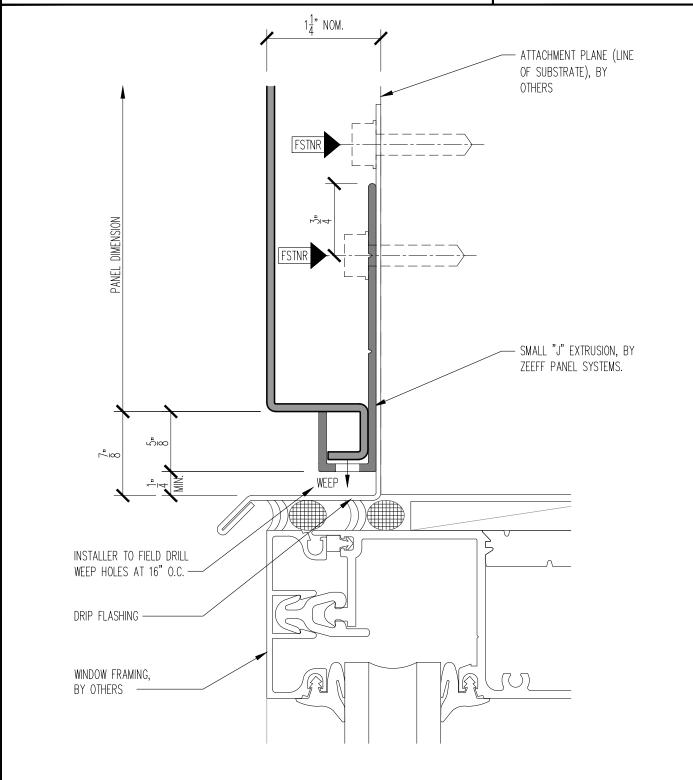
PANEL JAMB TERMINATION AT SOFFIT

SCALE: FULL

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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1







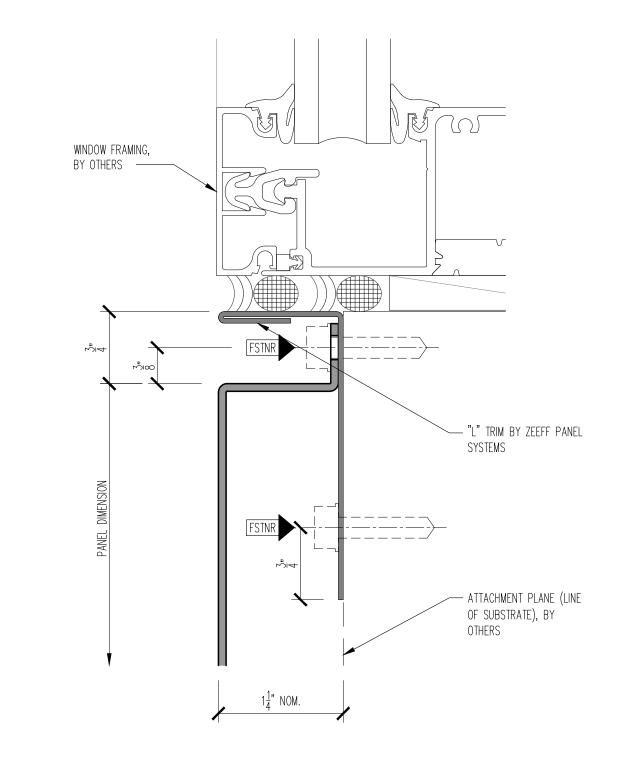
PANEL BASE DETAIL AT FLUSH WINDOW / DOOR HEAD

SCALE: FULL

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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1







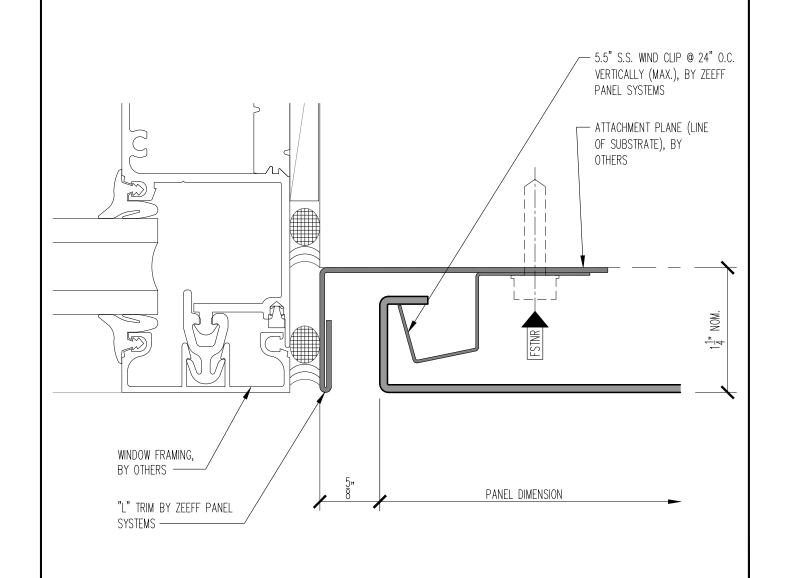
PANEL HEAD DETAIL AT FLUSH WINDOW SILL

SCALE: FULL

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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1





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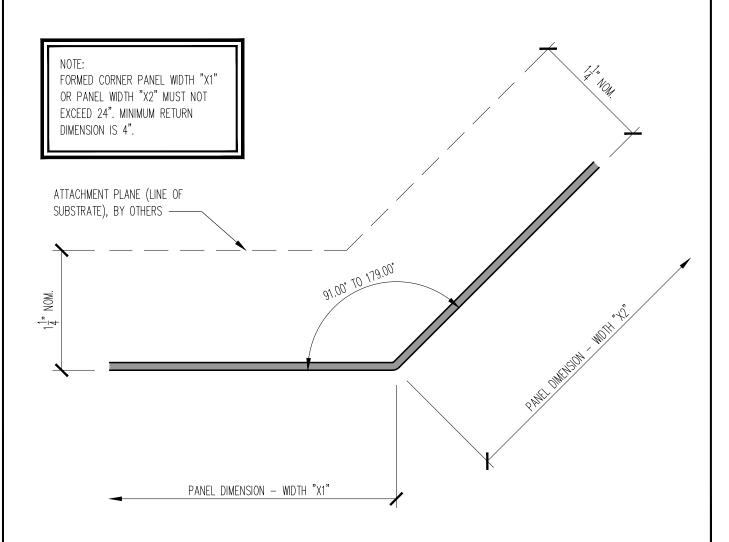
PANEL JAMB DETAIL AT FLUSH WINDOW / DOOR JAMB

SCALE: FULL

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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1





NON-90° FORMED OUTSIDE CORNER DETAIL

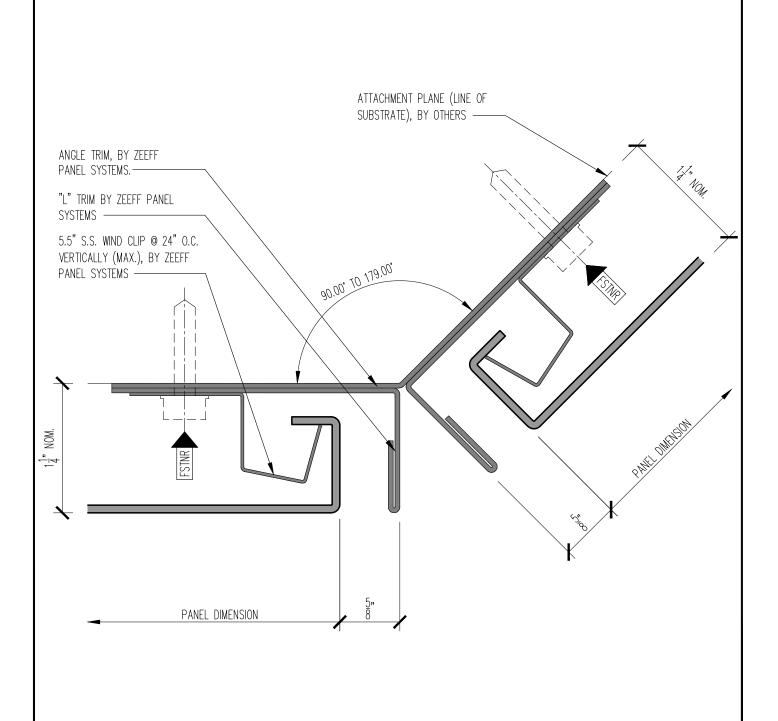
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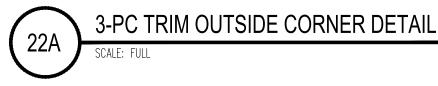
SCALE: FULL

22

FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1



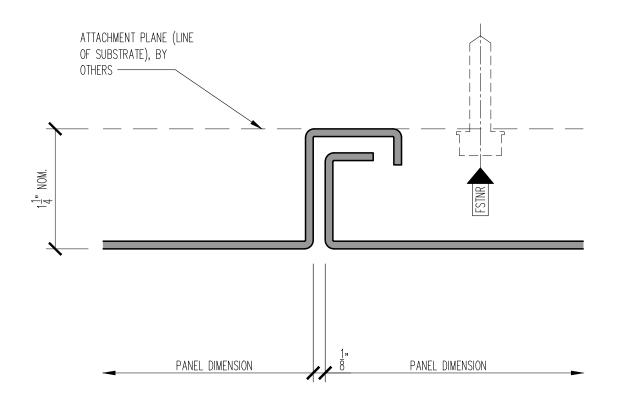




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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1







1/8" VERTICAL PANEL JOINT FOR SPECIAL CONDITIONS

SCALE: FULL

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FULLY TESTED: AAMA 508 | ASTM E330 | ASTME E283 | ASTM E1233 | ASTM E331 | AAMA 505.1